

# High-Quality Fluoropolymer Resins & EAP Thin Film with High Dielectric Constant

PolyK offers various PVDF and P(VDF-TrFE)-based resins that find applications in high-energy-density capacitors, piezoelectric, pyroelectric, electrocaloric ECE, electroactive polymer EAP, haptics, electrostatic brake, lithium ion battery binder, etc.

## Specialty Fluoropolymers for R&D

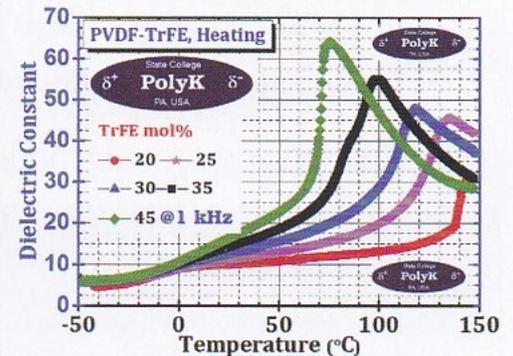
<https://piezopvdf.com/pvdf-resin/>

1. PVDF Homopolymers with various MwW from ultralow < 100k (electrospinning) to ultrahigh > 1 M (lithium ion battery binder)
2. PVDF produced by emulsion or suspension
3. PVDF-HFP copolymer 90/10, 85/15, 82/18 wt
4. PVDF-CTFE copolymer 90/10, 85/15, 80/20, 68/32 wt
5. PVDF-TFE ( $T_m$  from 130 - 280 °C)
6. P(TFE-HFP-VDF) Dyneon® THV ( $T_m$  120 - 230 °C)
7. Zonyl PTFE micro-powder 100nm -1  $\mu$ m
8. Fluoropolymer elastomer with high K

| PVDF-TrFE mol | Curie  |
|---------------|--------|
| 85/15         | N/A    |
| 80/20         | 135 °C |
| 75/25         | 115 °C |
| 70/30         | 104 °C |
| 65/35         | 72 °C  |
| 55/45         | 66 °C  |
| 50/50         | 55 °C  |



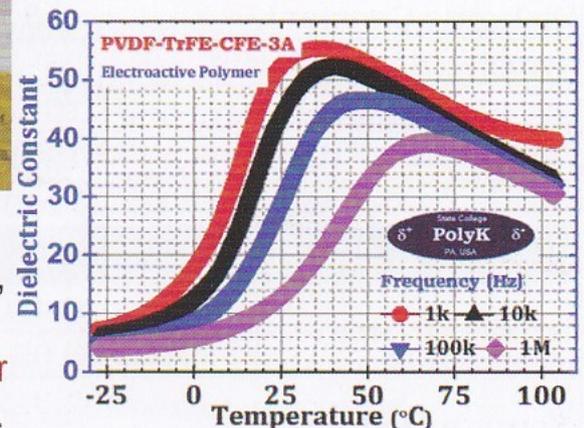
<https://piezopvdf.com/pvdf-trfe-resin/>



\* TrFE-based copolymers are produced by Piezotech (Arkema)

**PVDF-TrFE-CFE & PVDF-TrFE-CTFE** electroactive polymer EAP terpolymer, dielectric constant  $K > 45$  at 25 C and 100 Hz, highest in known synthetic polymer materials.

- Applications: capacitor, electrostatic brake, high strain actuator
- Thin film of 2 to 10  $\mu$ m can be produced by dissolving in MEK.



## High Dielectric Constant PVDF-Based Film

<http://piezopvdf.com/high-dielectric-constant-polymer-film/>

**High Energy Density Dielectric Capacitor, Soft Actuator, Wearable Haptics, Piezo & Pyro Sensor, Electrocaloric Cooling, High Frequency Ultrasound Transducer, Hydrophone, etc**

1. Biaxially oriented PVDF film: 8  $\mu$ m, 12  $\mu$ m, 17  $\mu$ m, 23  $\mu$ m thick ( $K \sim 12$ )
2. Uniaxially Oriented PVDF film: 7  $\mu$ m, 12  $\mu$ m, 18  $\mu$ m and up to 300  $\mu$ m thick ( $K \sim 12$ )
3. Piezo PVDF film: 7  $\mu$ m to 500  $\mu$ m ( $K \sim 13$ )
4. Biaxially oriented PVDF-HFP film: 2  $\mu$ m, 3  $\mu$ m, 4  $\mu$ m, 5  $\mu$ m, 6  $\mu$ m, 10  $\mu$ m ( $K \sim 10$ )
5. PVDF-TrFE copolymer film: solvent cast down to 3  $\mu$ m (on carrier film). Uniaxially oriented: 8  $\mu$ m thick ( $K \sim 8$ )
6. PVDF-TrFE-CTFE /-CFE film: From 3  $\mu$ m to 40  $\mu$ m thick. ( $K = 20-50$ )
7. High-K polymer film with electrode based on customer's design: gold, Pt, Ag, Al, ITO, etc.
8. Special composition development.

### Specialty Polymer Film Production Facilities for Toll Manufacturing:

- Solvent Casting (slot die) up to 400 mm on release film or metallized PET release film.
- Melt Extrusion: up to 700 mm with in-line thickness scanner
- Monoaxial Direction Orientation: up to 1,000 mm wide